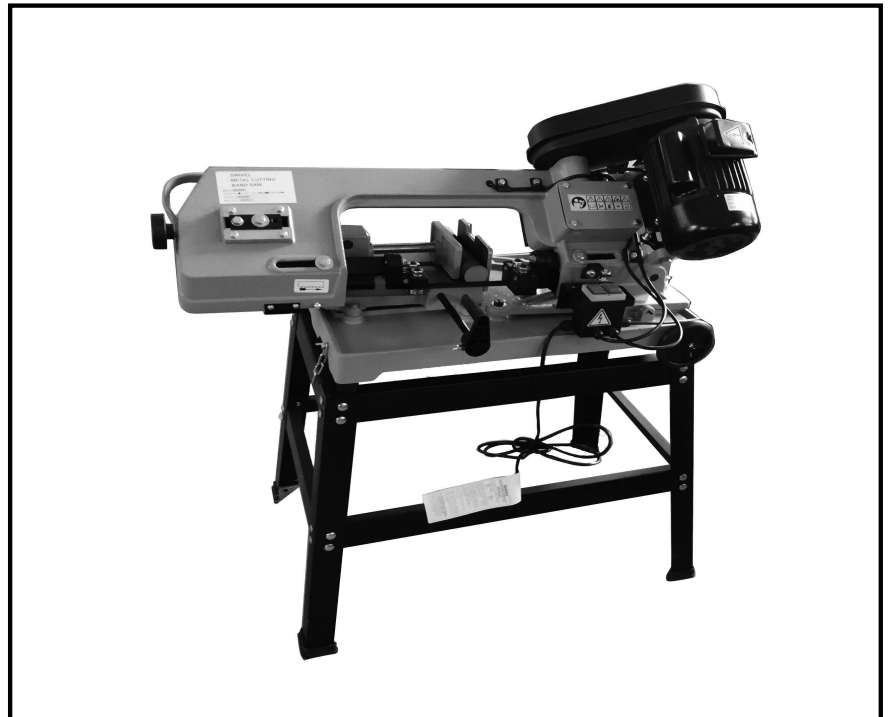


SIP Industrial Products Limited
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Shepshed
Loughborough
Leicestershire
LE12 9NH
United Kingdom

SIP 6" Swivel Head Metal Cutting Bandsaw



SIP Code 01572

For help or advice please
contact your distributor, or sip
directly on: Tel.: 01509 500400
Email: sales@sip-group.com or
customerservice@sip-group.com
www.sip-group.com

Sip
SIP INDUSTRIAL

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SAFETY SYMBOLS USED THROUGHOUT THIS MANUAL



Danger / Caution: This image indicates risk of personal injury and/or the possibility of damage.



Warning: This image indicates risk of electrical injury or damage!



Note: This image indicates supplementary information.



Important: Please read the following instructions carefully, failure to do so could lead to serious personal injury and / or damage to the item.

GENERAL SAFETY INFORMATION

Extreme caution should be used when operating all power tools. Know your power tool, be familiar with its operation, read through the owner's manual and practice safe usage procedures at all times.

- ❖ **ALWAYS** read and understand the user manual before operating the machine.
- ❖ **CONNECT** your machine **ONLY** to the matched and specific power source.
- ❖ **ALWAYS** wear safety glasses respirators, hearing protection and safety shoes, when operating your machine.
- ❖ **DO NOT** wear loose clothing or jewelry when operating your machine.
- ❖ **A SAFE ENVIRONMENT** is important. Keep the area free of dust, dirt and other debris in the immediate vicinity of your machine.
- ❖ **BE ALERT! DO NOT** use prescription or other drugs that may affect your ability or judgment to safely use your machine.
- ❖ **DISCONNECT** the power source when changing drill bits, hollow chisels, router bits, shaper heads, blades, knives or making other adjustments or repairs.
- ❖ **NEVER** leave a tool unattended while it is in operation.
- ❖ **NEVER** reach over the table when the tool is in operation.
- ❖ **ALWAYS** keep blades, knives and bits sharpened and properly aligned.
- ❖ **ALL OPERATIONS MUST BE** performed with the guards in place to ensure safety.
- ❖ **ALWAYS** use push sticks and feather boards to safely feed your work through the machine.
- ❖ **ALWAYS** make sure that any tools used for adjustments are removed before operating the machine.
- ❖ **ALWAYS** keep the bystanders safely away while the machine is in operation.

SAFETY INSTRUCTION - SWIVEL HEAD BANDSAW

- ⚠ This machine is designed to cut metal only.
- ⚠ **ALWAYS** inspect the blade for any crack or missing teeth before operating the band saw.
- ⚠ **ALWAYS** ensure that the blade tension is properly set for the type and width of blade installed.
- ⚠ **NEVER** place your fingers or hands in the line of cut. If you slip, your hands or fingers may come into contact with the blade.
- ALL THE GUARDS** must be in place while operating the band saw to ensure safety.
- ALWAYS** feed the stock smoothly. Do not force or twist the work-piece while cutting.
- ⚠ **MAKE SURE** before making any adjustments, the switch is in the "OFF" position and the cord is un-plugged from the power source.
- ⚠ **NEVER LEAVE** the band saw unattended while it is running. Turn the switch to the OFF position and unplug the cord before you leave.
- ⚠ **DO NOT** attempt to remove jammed pieces unless the band saw blade has come to a complete stop and the power switch has been turned to the **OFF** position.
- ⚠ **NEVER** the band saw ON if the blade is in contact with your stock.
- ⚠ **ALWAYS** make certain that the bearings are properly adjusted to guide the blade.
- ⚠ **MAINTAIN AND SERVICE** your band saw regularly as instructed in the user manual.
- ⚠ **MAKE SURE** you have read and understood all the safety instructions in the manual and you are familiar with your band saw, before operating the CX109. If you fail to do so, serious injury could occur.



The safety instructions given above can not be complete because the environment in every shop is different. Always consider safety first as it applies to your individual working conditions.

TECHNICAL SPECIFICATION

<i>Model</i>	<i>SIP 6" Swivel Head Bandsaw</i>
Input Voltage	230v 50Hz 13A
Capacity 90°	
	110mm
	110mm
	110 x 150mm
Capacity 45°	
	85mm
	85mm
	85 x 110mm
Blade Speeds	20 - 29 - 50mtr/min
Blade Size	1638 x 12.7 x 0.64mm
Motor Power	550watts @ 1420rpm
Transmission / Drive	Belt
Packaged Dimensions L x W x H	1020 x 420 x 430mm
Weight	68.45kg GW / 66kg NW

GUARANTEE

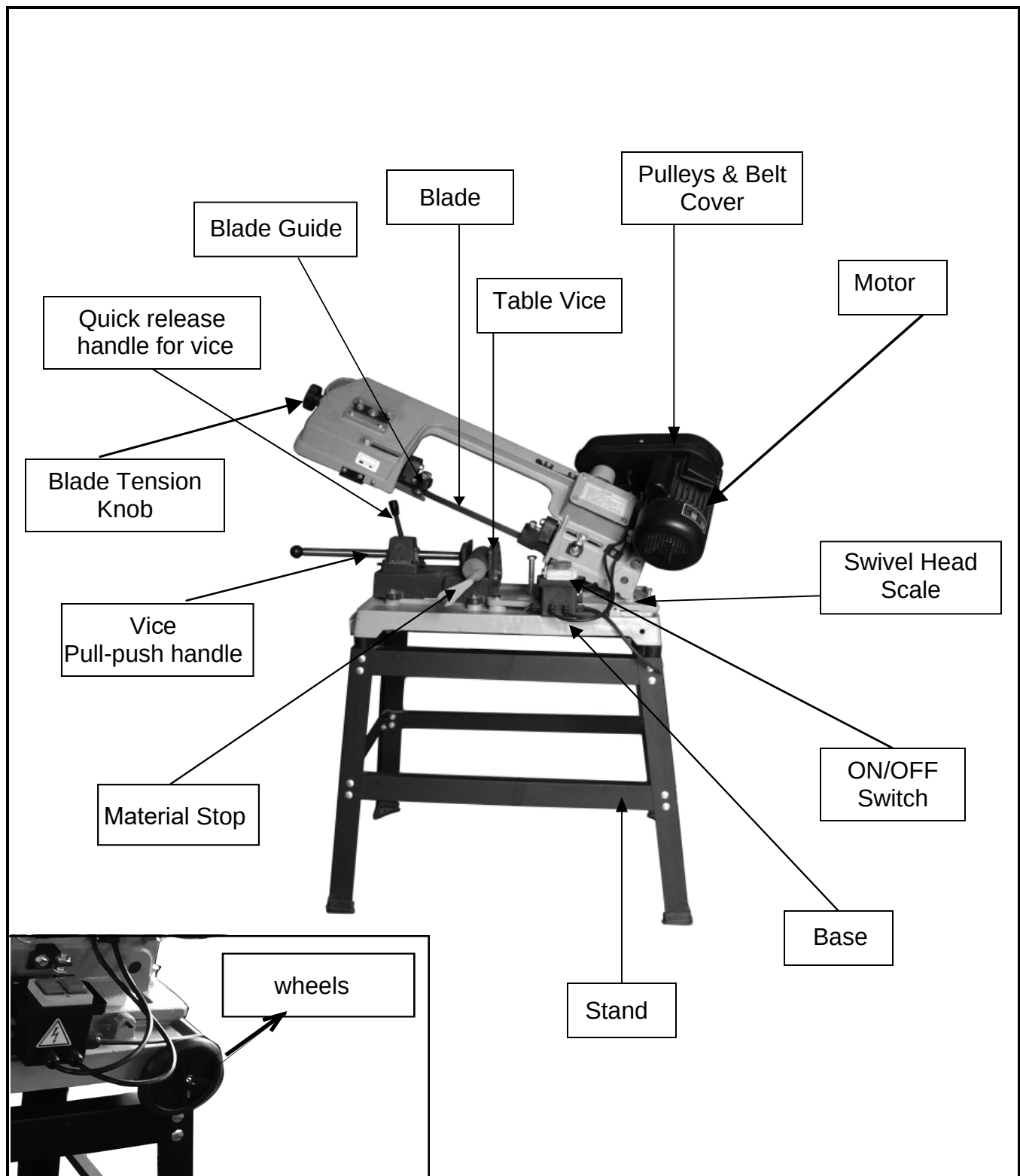
This SIP Bandsaw is covered by a 24 month parts and labour warranty covering failure due to manufacturers defects. This does not cover failure due to misuse or operating the machine outside the scope of this manual.

Consumable items such as bandsaw blades etc are not covered under warranty.

In the unlikely event of warranty claims, contact your distributor as soon as possible.



Note: Proof of purchase will be required before any warranty can be honoured.



ELECTRICAL CONNECTION

WARNING! It is the responsibility of the owner and the operator to read, understand and comply with the following:

You must check all electrical products, before use, to ensure that they are safe.

You must inspect power cables, plugs, sockets and any other connectors for wear or damage.

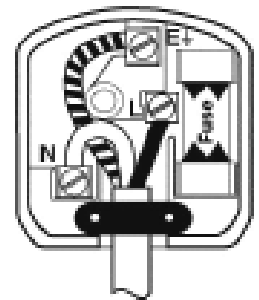
You must ensure that the risk of electric shock is minimised by the installation of appropriate safety devices; A residual current circuit Breaker (RCCB) should be incorporated in the main distribution board. We also recommend that a residual current device (RCD) is used. It is particularly important to use an RCD with portable products that are plugged into a supply which is not protected by an RCCB. If in any doubt consult a qualified electrician.

Connecting to the 1 phase power supply:

This SIP bandsaw is fitted with a standard 230v ~ 13 amp type plug. Before using the bandsaw, inspect the mains lead and plug to ensure that neither are damaged. If any damage is visible have the bandsaw inspected / repaired by a suitably qualified person. If it is necessary to replace the plug a heavy duty impact resistant plug would be preferable.

Blue		Neutral
Brown		Live
Yellow & Green		Earth
Earth Terminal Symbol		

As the colours of the wires may not correspond with the markings in your plug, proceed as follows: The wire which is coloured blue, must be connected to the terminal marked with N or coloured black. The wire which is coloured brown, must be connected to the terminal, which is marked L or coloured red. The wire which is coloured yellow / green should be connected to the terminal which is coloured the same or marked as in the table above.



Warning: Always use a qualified electrician to wire in the bandsaw, never wire the bandsaw without any knowledge of electrics, this is extremely dangerous and will cause personal injury or even death.



Warning: Never connect any phase wires to the earth terminal of the plug or board. Only fit an approved plug with the correct rated fuse. If in doubt consult a qualified electrician.



Note: Always make sure the mains supply is of the correct voltage and the correct fuse protection is used.



Note: If an extension lead is necessary in order to reach the mains supply; The cross section should be checked so that it is of sufficient size so as to reduce the chances of voltage drops. Always fully unwind the lead during use.

ASSEMBLY

UNPACKING

The machine is properly packaged and shipped completely in a box for safe transportation. When unpacking, carefully inspect the box and ensure that nothing has been damaged during transit. Open the box and check that the machine and the parts are in good condition.



NOTE: While doing inventory, if you can not find any part, check if the part has already been installed on the machine. Some parts come pre-assembled for shipping purposes.

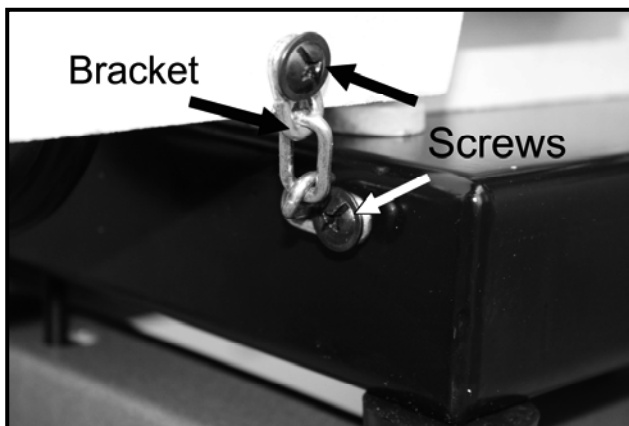
SET-UP

Before setting up your machine you should read and understand the instructions given in this manual.

To prevent any damage to the machine during shipping, the band saw comes with it is head secured to the base with a bracket. Remove the two screws using a screw driver and remove the bracket securing the saw head to the base. *See figure-2.*



WARNING: This machine is a very heavy, do not over-exert yourself. For safe moving method use fork truck. Failure to do so could result in serious personal injury and damage to the machine. More than one person is required for safe assembly.



When setting up your machine, you will want to find an ideal spot where your band saw will most likely be positioned most of the time. Consider your complete work environment before placing your machine in the ideal

Figure-2 Removing the bracket



NOTE: The unpainted surfaces of this band saw are coated with a rust preventive waxy oil and you will want to remove this before you begin assembly. Use a solvent cleaner that will not damage painted surfaces.

STAND ASSEMBLY

To assemble the metal cutting band saw, follow the instructions given below:

Firstly assemble the stand refer to below picture of stand by using carriage bolts, washers and nuts provided.

See figure-3 .



Figure-3 Stand assembly

Get the help of an assistant and lift the band saw up, onto the stand making sure that the rubber feet on the band saw base are sitting on the four corners of the stand . *See Figure 4*

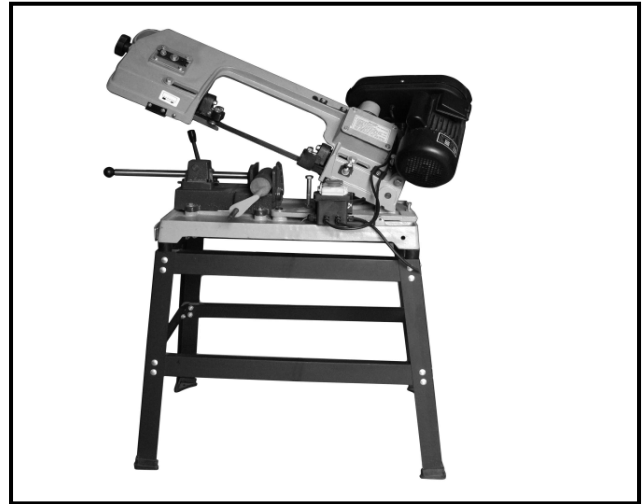


Figure-4 Installing band saw onto the stand

Align the holes on the band saw base with the holes on the stand. Secure the band saw onto the stand from under the base using two long bolts, washers and nuts (provided) as shown in *figure-5*.

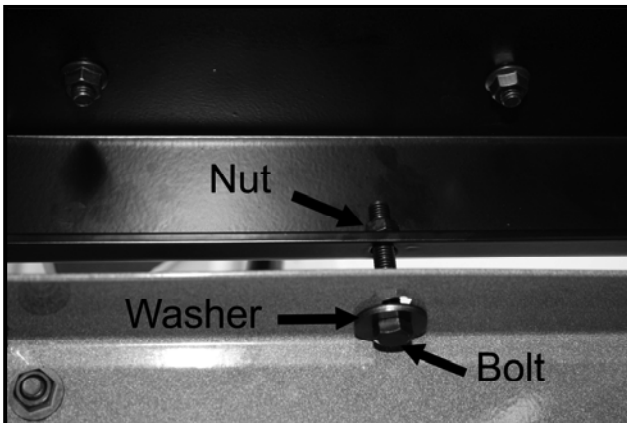


Figure-5 Securing band saw onto the stand

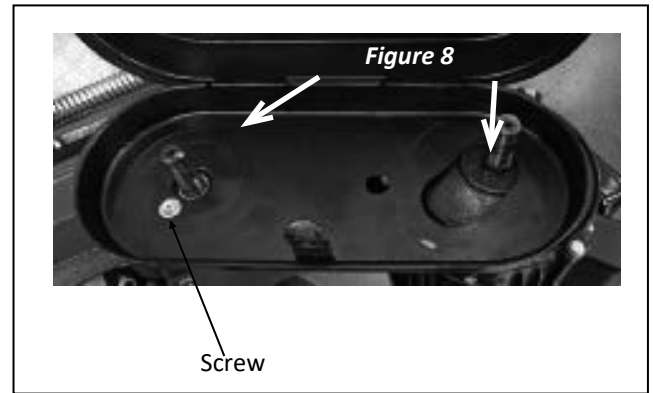
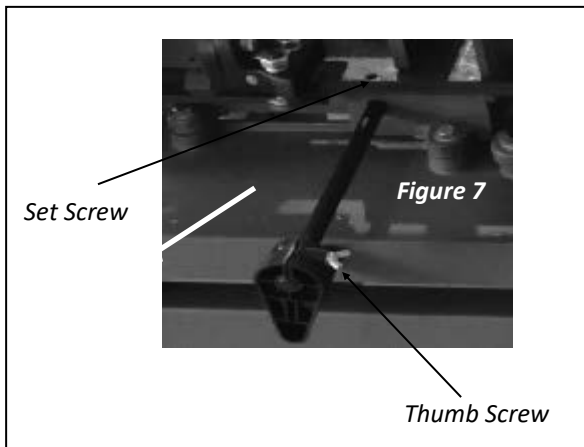


Figure-6 Installing two wheels onto the base

Mount the 2 wheels onto the machine by inserting the axle through the 2 holes on the side of the base. Secure wheels with the split pins.

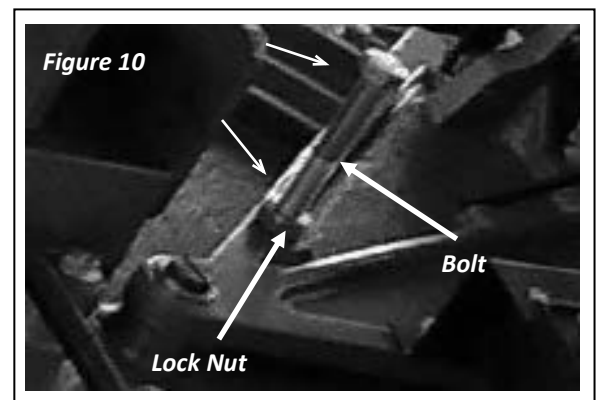
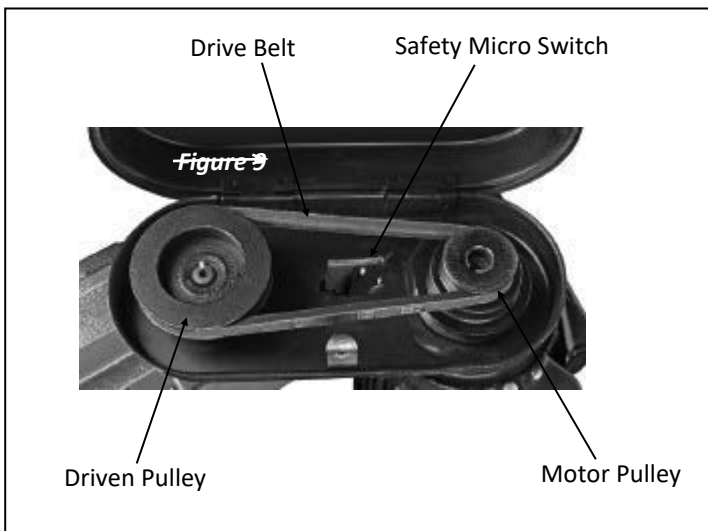
When moving the machine, the bandsaw body must be separated from the stand and moved by the two wheels on the floor. *See figure 6.*

Insert the material stop rod through the hole in the bed of the saw and lock it in position by tightening the set screw shown in *figure-7*. Now, take the work stop and slide it over the rod and secure it by tightening the thumb screw shown.



Take the belt cover and mount it *refer to Figure 8*, and secure it by tightening the screw.

Take the motor pulley and driven pulley, and mount them onto motor shaft and gear shaft. Make sure they are level with each other and secure them by tightening set screws. Then connect the wires into safety micro switch and fix it onto bottom side of belt cover. Finally tension the belt.
See **Figure-9**.



Stop bolt adjustment.

This is located on the bandsaw base and can be adjusted to the desired height when cutting. To adjust the stop bolt, loosen the lock-nut shown in *figure-10* and then screw the bolt in or out. Once the bolt is selected height is reached tighten in position using the lock-nut.

OPERATING INSTRUCTIONS

Once you have completed assembling your machine, it is time for a test run to make sure that the machine works properly and is ready for operation.

All tools used for assembling the machine should be removed and cleared away during the test run.



Before starting the machine, make sure that you have read and understood the manual and you are familiar with the functions and safety features on this machine. Failure to do so may cause serious personal injury.

Plug the mains input cable into the power outlet and turn the machine on.

See if the machine operates correctly.

During the test run if there is any unusual noise coming from the machine or the machine vibrates excessively, shut off the machine immediately and disconnect the cord from the power source.

Check all the parts you have assembled once again and investigate to find out the problem.

ADJUSTING THE BLADE SPEEDS

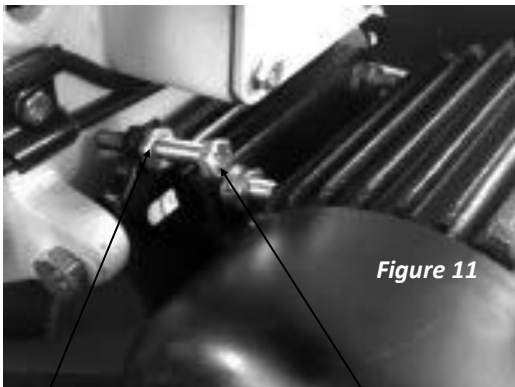
This saw has 3 speeds .

The speeds are changed by positioning the belt on different grooves on the motor pulley and gearbox pulley.

To change the speed:

Make sure the switch is in the OFF position the mains cable is disconnected from the power supply.

Open the pulley cover to access the pulleys. Loosen the lock-nut and adjusting stop bolt on the motor bracket shown in **figure-11**. This will loosen the tension on the belt.



Lock-Nut

Adjustment Stop Bolt

MATERIAL	SPEED m/min	PULLEY GROOVE	
		SPINDLE	MOTOR
Tool Steel, Stainless Alloy Steels, Bearing Bronze	20	LARGE	SMALL
Medium to High Carbon Steels, Hard Brass or Bronze	29	MEDIUM	MEDIUM
Low to Medium Carbon Steels, Soft Brass, Aluminum, Plastic	50	SMALL	LARGE

Figure 12

Once the belt tension is released, position the belt on to the pulleys grooves to obtain the desired speed. See **figure-12**.

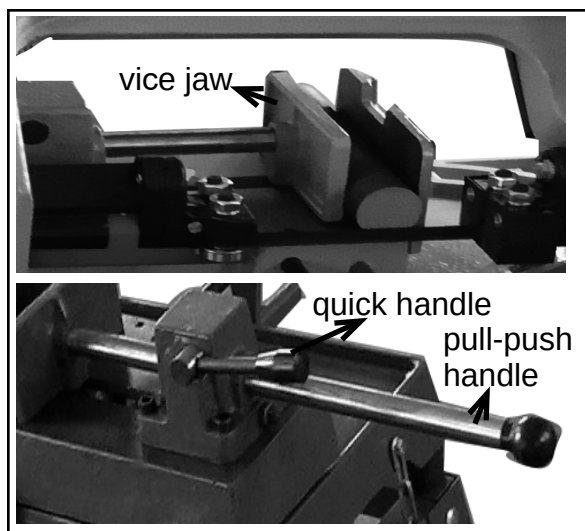
VICE

This saw is equipped with one quick clamp and release heavy duty vice to hold workpiece to get safe and accurate cutting.

To use the vice:

Lift the saw arm and place the work-piece between the jaws of the vice. Secure the work-piece between the jaws by pressing quickly clamp and release handle. **Figure-13**

Figure 13



Quick clamp and release vice

SWIVEL HEAD

This saw features a swivel head bow which allows for cutting different angles up and including 45 degrees.

To rotate the head

Make sure the switch is in the **OFF** position and the mains plug disconnected from the mains supply. Loosen the lock-nut, **Figure 14**, and rotate the head to the desired angle using the angle indicator / pointer.

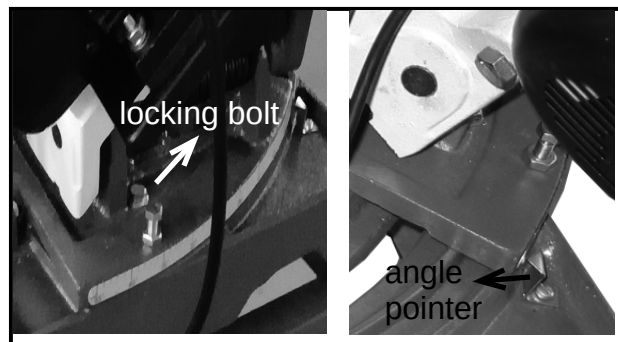


Figure-14 Rotating the head to desired angle

SQUARING THE BLADE TO THE BASE

Make sure the saw is OFF and the mains plug is disconnected from the mains supply.

Take an engineers square and place it as shown in **figure 15**.

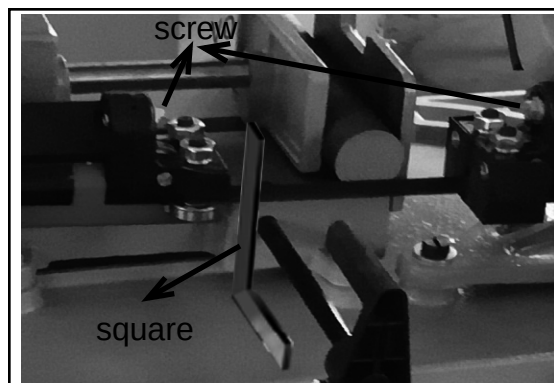


Figure-15 Squaring the blade to the base

Ensure the blade is making contact along the entire width of the blade.

If adjustment is necessary, loosen screw shown in **figure-15** and rotate the blade guide slightly until the blade is square along its entire width with the base and re-tighten the screws.

BLADE SELECTION - GENERAL INFORMATION

The choice of the blade pitch is governed by the thickness of the work-piece to be cut.

The thinner the work-piece, the blade with more teeth should be used.

If the teeth of the blade are so far apart that they straddle the work, severe damage can occur to the work-piece and to the blade.

The blades in 4, 6, 8 and 10 teeth sizes can be chosen for different thickness of work-piece.

BLADE DIRECTION

The blade is mounted on the wheels such that the vertical edge engages the work-piece first. *See figure-16.*

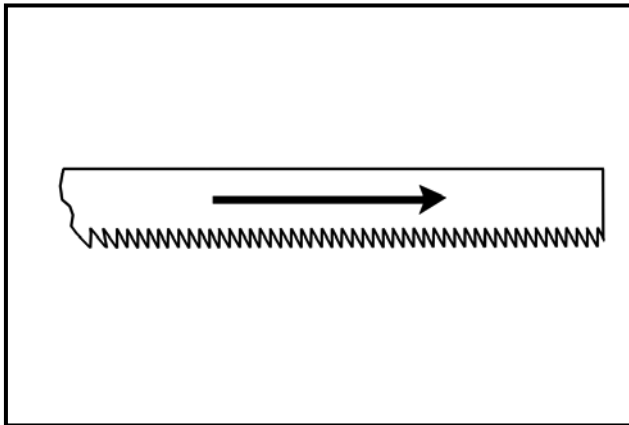


Figure-16 Shows blade direction of travel

BLADE TENSION & CHANGING

A properly tensioned blade is very important to get the best performance from any band saw. If the blade is too loose there is a possibility that the blade slip or drift off the line while operation and it will be hard to have accuracy in the line of cut. If the blade is tensioned too tightly, it will be very difficult to make tighter radius cuts and secondly there will be a great possibility of breaking prematurely.

To adjust the blade tension:

Turn the saw **OFF** and disconnect the plug from the mains supply.

Turn the blade tension knob shown in **figure-17** clockwise to increase the tension on the blade and turn it counter clockwise to decrease the blade tension.

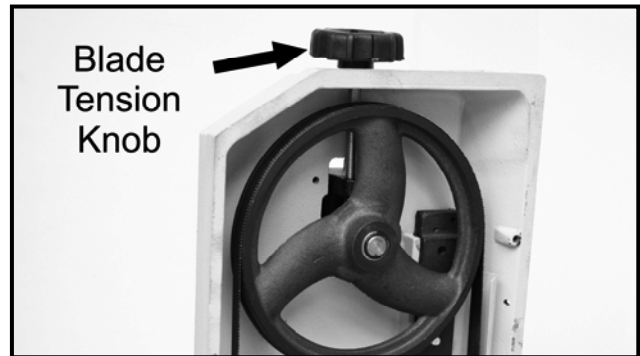


Figure-17 Blade tensioning



To prolong the life of the blade and reduce blade stretching, when the machine is not in use for period of 24 hours or more, release the tension on the blade

Changing the blade.

The band saw blade is sharp and while changing the blade you should wear leather gloves for the protection of your hands.

Remove the back cover by removing the three screws shown in **figure- 18**.

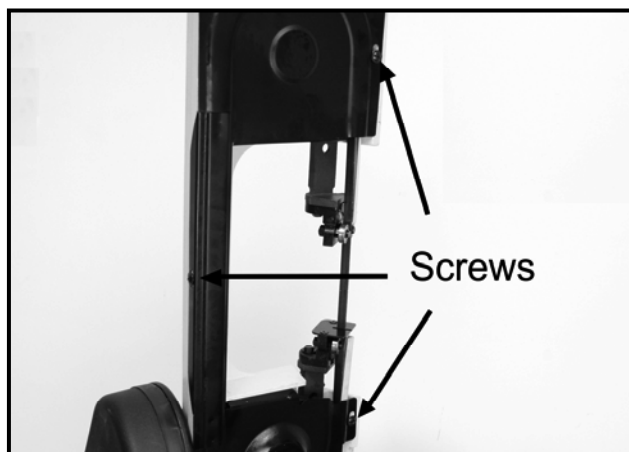


Figure-18 Removing the back cover

Loosen the blade tension knob allowing the saw blade to slip off the wheels.

Carefully remove the blade and place the new blade in between each of the guide bearings.

With the teeth towards the motor, position the blade around the motor wheel and hold it in place with left hand.

Hold the blade tight against the motor wheel by pulling the blade upward with the right hand which is placed at the top of the blade.

Remove your left hand from the bottom wheel and place it at the top side of the blade to continue the application on the upper wheel on the blade.

Remove your right hand from blade and adjust the position of the top wheel to permit left hand to slip the blade around the wheel.

Adjust the blade tension knob clockwise until it is just right enough so that no blade slippage occurs.

Install the back cover.

Apply a few drops of oil on the blade.

Square the blade to the base. **See Figure 15** for details.

MAINTENANCE & STORAGE

During the life of your machine, you will need to practice some regular maintenance to keep your saw in peak performance condition.



Make sure the machine is turned off and the plug is disconnected from the power supply before servicing and removing/replacing any components on the machine.

Check the band saw daily for loose mounting bolts/screws, damaged wires, worn switch and any other unsafe condition.

Do not use if the saw is damaged or unsafe.

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When the band saw is not in use, disconnect the plug from the power supply and store the machine in a dry place.

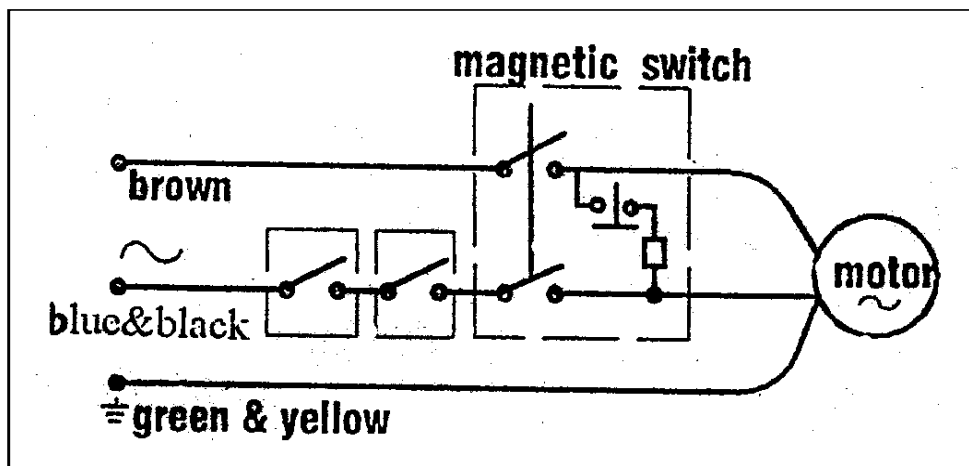
Do not expose the machine to rain.

Make sure to keep the mains cable away from potential damage sources such as; sharp objects, chemicals, heat sources and water.

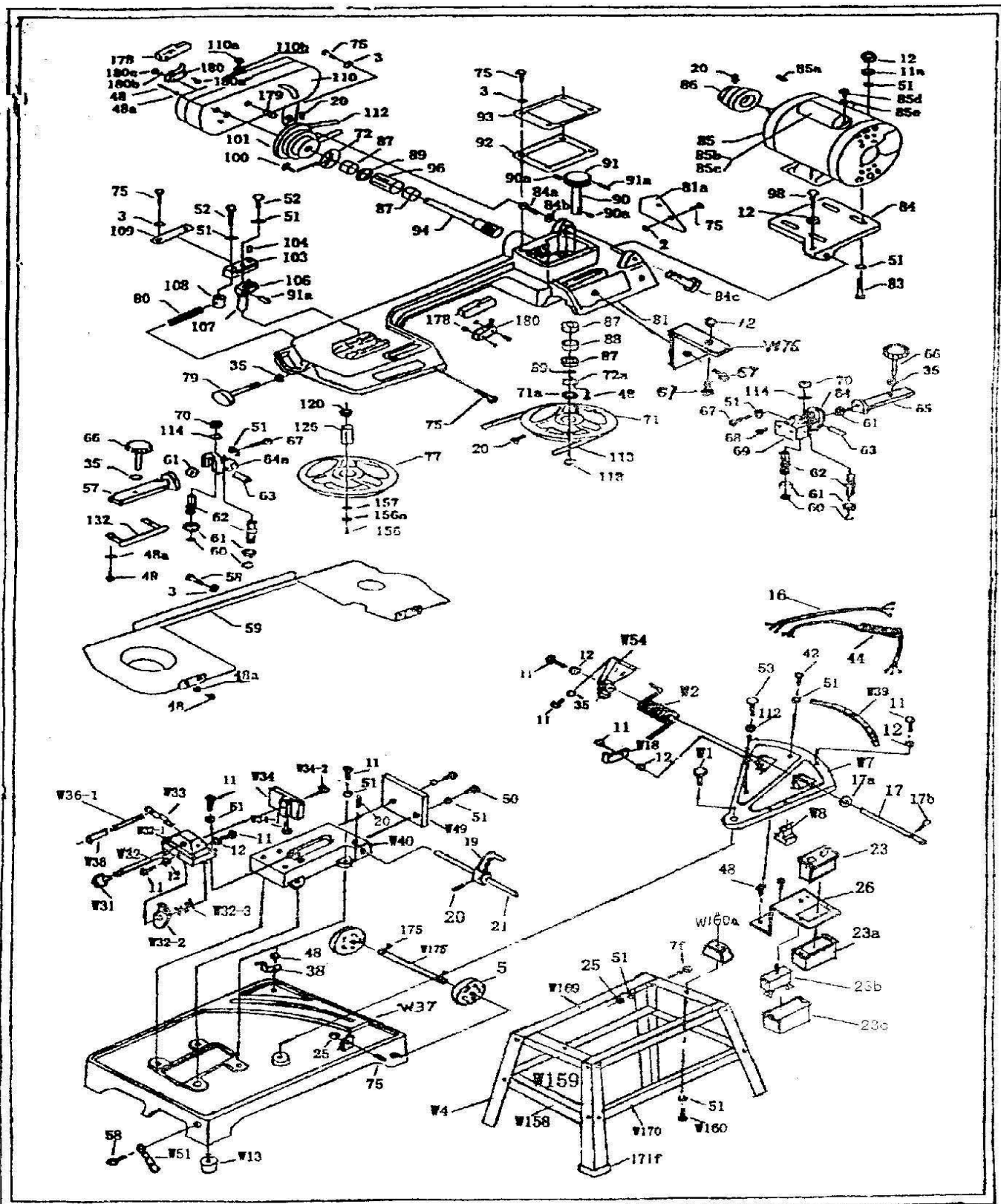
SYMPTOM	POSSIBLE CAUSE	CORRECTIVE ACTION
Excessive Blade Breakage	1. Incorrect blade tension 2. Incorrect speed or feed 3. Material loose in vise 4. Blade rubs on wheel flange 5. Teeth too coarse for material 6. Teeth in contact with work before saw is started 7. Misaligned guides 8. Blade too thick for wheel diameter 9. Cracking at weld	1. Adjust to where blade just does not slip on wheel 2. Check machinist handbook 3. Clamp work securely 4. Adjust wheel alignment 5. Check machinist handbook for recommended blade type 6. Place blade in contact work after motor is started 7. Adjust 8. Use thinner blade 9. Make longer annealing cycle
Premature Blade Dulling	1. Teeth too coarse 2. Too much speed 3. Inadequate feed pressure 4. Hard spots or scale in/on material 5. Work hardening of material (specially stainless steel) 6. Blade installed backwards 7. Insufficient blade tension	1. Use finer teeth blade 2. Try next lower speed 3. Decrease spring tension on side of saw 4. Reduce speed increase feed pressure (scale) Increase feed pressure (hard spots) 5. Increase feed pressure by reducing spring tension 6. Remove blade twist inside out and reinstall 7. Increase tension to proper level
Blade Cuts (Crooked)	1. Work no square 2. Feed pressure too great 3. Guide bearing not adjusted properly 4. Inadequate blade tension 5. Blade guides spaced out too much 6. Dull blade 7. Speed Incorrect 8. Blade guide assembly loose 9. Blade guide bearing assembly loose 10. Blade tracks too far away from wheel flanges.	1. Adjust the vise to be square with the blade and always clamp the work-piece 2. Reduce pressure by increasing spring tension on side of the saw. 3. Adjust guide bearing to .001 greater than maximum thickness, including weld of the saw. 4. Increase blade tension a little at a time 5. Move guide to the work-piece as close as possible 6. Replace blade 7. Check manual for recommended speeds 8. Tighten 9. Tighten 10. Redo the blade tracking adjustment according to the manual

SYMPTOM	POSSIBLE CAUSE	CORRECTIVE ACTION
Blade Cuts (Rough)	1. Too much speed or feed 2. Blade is too coarse	1. Reduce speed and feed 2. Replace with finer blade
Blade is Twisting	1. Cut is binding blade 2. Too much blade tension	1. Decrease feed pressure 2. Decrease blade tension
Un-usual Wear on Side/Back of Blade	1. Blade guides worn 2. Blade guides bearings not adjusted properly 3. Blade guide bearing bracket is loose	1. Replace 2. Adjust as per operators manual 3. Tighten
Teeth Ripping from Blade	1. Tooth coarse for work 2. Too heavy feed / too slow feed 3. Vibrating work place 4. Gullets loading	1. Use finer tooth blade 2. Increase feed pressure and / or speed 3. Clamp work securely 4. Use coarse tooth blade or brush to remove chips
Motor Running Too Hot	1. Blade tension too high 2. Drive belt tension too high 3. Blade is too coarse for work (pipes specially) 4. Blade is too fine for work (heavier, soft material) 5. Gear not aligned properly 6. Gears need lubrication 7. Idler wheel needs lubrication	1. Reduce tension on blade 2. Reduce tension on drive belt 3. Use finer blade 4. Use coarse blade 5. Adjust gears so that worm is in center of gear 6. Check oil bath 7. Oil bearing / shaft on idler wheel

WIRING DIAGRAM



EXPLODED DRAWING



PARTS LIST

<i>Item</i>	<i>Description</i>	<i>Qty</i>	<i>Item</i>	<i>Description</i>	<i>Qty</i>
W1	SCREW	1	W36-1	AXLE	1
2	HEX NUT	3	W37	BASE	1
W2	SPRING	11	W38	ANGLE POINTER	1
3	WASHER	9	W39	SCALE	1
W4	FLOOR STAND	4	W40	VICE BASE	1
5	WHEEL ASSY	2	W42	SCREW	1
7F	SQUARE NECK BOLT	32	44	ELECTRIC CABLE	1
W7	MITRE PLATE	1	48	SCREW	16
W8	NET	1	48A	WASHER	10
11	HEX HEAD SCREW	17	W49	MITRE VICE JAW	1
11A	SPRING WASHER	6	50	HEX HEAD SCREW	3
12	HEX NUT	18	51	WASHER	21
16	ELECTRC CABLE	1	W51	LOCKING CHAIN	1
17	PIVOTING ROD	1	52	HEX HEAD SCREW	2
17A	WASHER	1	W54	PIVOT	1
17B	PIN	1	57	ADJ BRACKET LEFT	1
18	SUPPORT PLATE	1	58	PLUG SCREW	2
19	STOCK STOP	1	59	BLADE SAFETY COVER	1
20	HEX SKT HEAD SCREW	6	60	THRUST WASHER	4
21	STOCK TOP ROD	1	61	BEARING	6
23	SWITCH	1	62	GUIDE PIVOT	4
23A	SWITCH BOX	1	63	BEARING SHAFT PIN	2
25	HEX NUT	32	64	BLADE ADJ SEAT	1
26	SWITCH PANEL	1	64A	BLADE ADJ SEAT (LEFT)	1
31	KNOB	1	65	ADJ BRACKET (RIGHT)	1
W32	ROD	1	66	BRG. GUIDE LOCK KNOB	2
W32-1	BLOCK BASE	1	67	SCREW	4
W32-2	BLOCK PLATE	1	68	SCREW	3
W32-3	SPRING	1	69	BLADE GUARD	1
W33	AXLE	1	70	HEX NUT	4
W34	MOVABLE VICE PLATE	1	71	BLADE WHEEL (FRONT)	1
W34-1	SCREW	1	71A	BEAR SPACER	1
W34-2	SCREW	1	72	BRG. COVER	1
35	WASHER	4	72A	BRG. COVER (FRONT)	1
W36	KNOB	1	75	HEX HEAD SCREW	11

PARTS LIST

<i>Item</i>	<i>Description</i>	<i>Qty</i>	<i>Item</i>	<i>Description</i>	<i>Qty</i>
W76	SWITCH CUT OFF TRIP	1	106	SLIDING PLATE DRAW BLK	1
77	BLADE WHEEL (FRONT)	1	107	BLADE WHEEL SHAFT	1
79	BID. TENSION ADJUSTER KNOB.	1	108	SHAFT BLOCK	1
80	SPRING	1	109	BLADE TENSION GUIDES	2
81	BODY FRAME	1	110	MOTOR PULLEY COVER	1
81A	COVER	1	110A	KNOB	1
83	HEX. HEAD SCREW	4	110B	SCREW	1
84	MOTOR MOUNT PLATE	1	112	BELT	1
84A	EYE BOLT	1	113	BLADE	1
84B	WASHER	1	114	WASHER	4
84C	HEX HEAD SCREW	1	118	THRUST WASHER	1
85	MOTOR	1	120	SPACER	1
85A	KEY	1	122	HEX NUT	2
85B	CAPACITOR BOX	1	126	BUSHING	1
85C	CAPACITOR	1	132	BLADE SAFE GUARD	1
85D	SCREW	2	156	RD HD CROSS SKT SCREW	1
85E	WASHER	2	156A	SPRING WASHER	1
86	MOTOR PULLEY	1	156B	NUT	1
87	BALL BEARING	4	157	WASHER	1
88	BEARING BUSHING	1	W158	BRACKET 1	2
89	OIL SEAL	2	W159	BRACKET 11	2
90	TRANS WHEEL SHAFT	1	W160	SCREW	2
90A	KEY	2	W169	BRACKET 111	2
91	TRANSMISSION GEAR	1	W170	BRACKET 1V	2
91A	SPRING PIN	2	171F	RUBBER POD	4
92	GEAR BOX GASKET	1	175	COTTER PIN	2
93	GEAR BOX COVER	1	W176	AXLE	1
94	WORM GEAR	1	178	COVER FOR MICROSWITCH	2
96	BEARING BUSHING	1	179	CABLE CLAMP (USED BY MIR SW)	1
98	THUMB SCREW	1	180	MICROSWITCH (USED BY MIR SW)	2
100	SCREW	2	180C	NUT (USED BY MIR SW)	4
101	WORM GEAR PULLEY	1	180A	SCREW (USE BY MIR SW)	4
103	BLD. TENSION SLIDING PLATE	1	180B	WASHER (USED BY MIR SW)	4
104	HEX SKT HEAD SCREW	1			

Declaration of Conformity

We

SIP (Industrial Products) Ltd
Gelders Hall Road
Shepshed
Loughborough
Leicestershire
LE12 9NH
England

As the manufacturer within the UK, England, Scotland & Wales, declare
that the

SIP 6" Swivel Head Metal Cutting Bandsaw - SIP Code 01572

**Conforms to the requirements of the following directive(s), as
indicated.**

Supply of Machinery (Safety) Regulations 2008
Electrical Equipment (Safety) Regulations 2016
Electromagnetic Compatibility Regulations 2016
The Restriction of the Use of Certain Hazardous Substances in Electrical
and Electronic Equipment Regulations 2012

And the relevant harmonised standard(s), including

EN 55014-1:2017+A11
EN 55014-2:2015
EN IEC 61000-3-2:2019
EN 61000-3-3:2013+A1

Signed: 

Mr P. Ippaso - Director - SIP (Industrial Products) Ltd
Date: 22/04/2023

Declaration of Conformity

We

SIP (Machinery Europe) Ltd
ASM Chartered Accountants
First Floor Block One
Quayside Business Park
Dundalk
County Louth
Republic of Ireland

As the manufacturer's authorised representative within the EC
declare that the

SIP 6" Swivel Head Metal Cutting Bandsaw - SIP Pt. No. 01572

Conforms to the requirements of the following directive(s), as indicated.

2006/42/EC	Machinery Directive
2006/95/EC	Low Voltage Directive
2004/108/EC	EMC Directive
2011/65/EU & (EU)2015/863	RoHS Directive

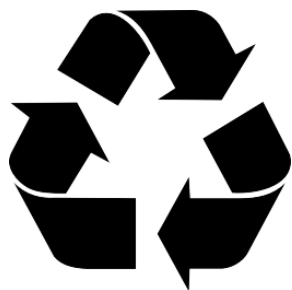
And the relevant harmonised standard(s), including

EN 55014-1:2017+A11
EN 55014-2:2015
EN IEC 61000-3-2:2019
EN 61000-3-3:2013+A1

Signed: 

Mr P. Ippaso - Managing Director - SIP (Machinery Europe) Ltd
Date: 22/04/2023.





Please dispose of packaging for the product in a responsible manner. It is suitable for recycling. Help to protect the environment, take the packaging to the local amenity tip and place into the appropriate recycling bin.

Never dispose of electrical equipment or batteries in with your domestic waste. If your supplier offers a disposal facility please use it or alternatively use a recognised recycling agent. This will allow the recycling of raw materials and help protect the environment.

**FOR HELP OR ADVICE ON THIS
PRODUCT PLEASE CONTACT
YOUR DISTRIBUTOR, OR SIP
DIRECTLY ON:
TEL: 01509 500400
EMAIL: sales@sip-group.com
or
customerservice@sip-group.com
www.sip-group.com**